

A BRIEF INTRODUCTION



## Description

MINERALI INDUSTRIALI ENGINEERING (MIE) HAS COMPLETED THE CONSTRUCTION OF ITS INNOVATIVE MINERALS TREATMENT CENTER (MTC).

MTC is a facility that reproduces on a small scale various industrial treatment processes such as crushing, screening, milling, washing, magnetic separation, gravitational separation, flotation, etc.....

This facility is located in Masserano (BIELLA) - Italy, within the heart of the research center of the Minerali Industrial Group and it is 100% dedicated to tests and treatments research for MIE customer.

MTC CAN BE USED FOR BOTH MINERALS TREATMENT & WASTE RECOVERY PROCESSES

# Why MTC?

#### MIE IS PERFORMING TESTS AT LAB SCALE AND INDUSTRIAL SCALE.

- Lab scale tests are inexpensive, they require a small amount of samples and they can ensure no contamination during the process; however they cannot completely simulate industrial scale processes and they have limitation in terms of representativeness due to the small amount handled.
- Industrial tests are obviously representative of the process, but they are expensive and require a huge amount of raw material (20-50 tons).
- **MTC solution** represents the best match between these two way of testing: it can guarantee the representativeness of the results applying an industrial-type process on a consistent quantity of sample but lowering the costs and minimizing the risk of contamination.

### How does it work?

- MTC is very **flexible**: the sequence of treatments can be easily varied according to the customer's request.
- It is possible to treat samples from a minimum of 100 kg to a maximum of 2 tons.
- The throughput can vary from 200 to 1,000 kg/h.
- MTC consists of several treatment modules grouped into three treatment areas.

#### MTC INCLUDES 3 TREATMENT AREAS:



# 1. Crushing & First Screening Area

THREE INDIPENDENT MODULES PERFORMED WITH DEDICATED INDUSTRIAL SCALE MACHINERIES.



### MODULE 1C

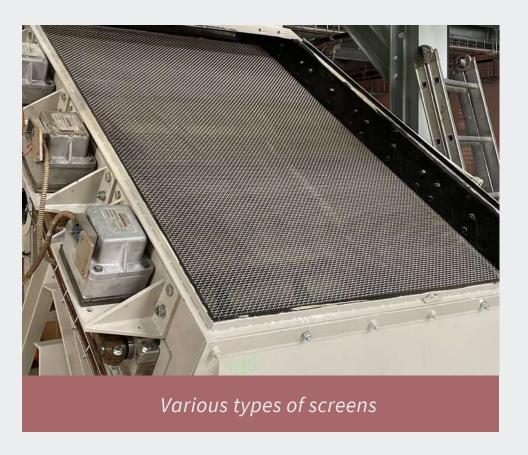
FIRST CRUSHING Input : < 250 mm Ø - Output: 0 ÷ 20 mm Ø

SECONDARY CRUSHING WITH CONTROL SCREEN Input : < 30 mm Ø - Output : 0 ÷ 5 mm Ø



#### MODULE 2C

GRANULATION Input: 0 ÷ 5 mm Ø Output: 0 ÷ 0.6 mm Ø



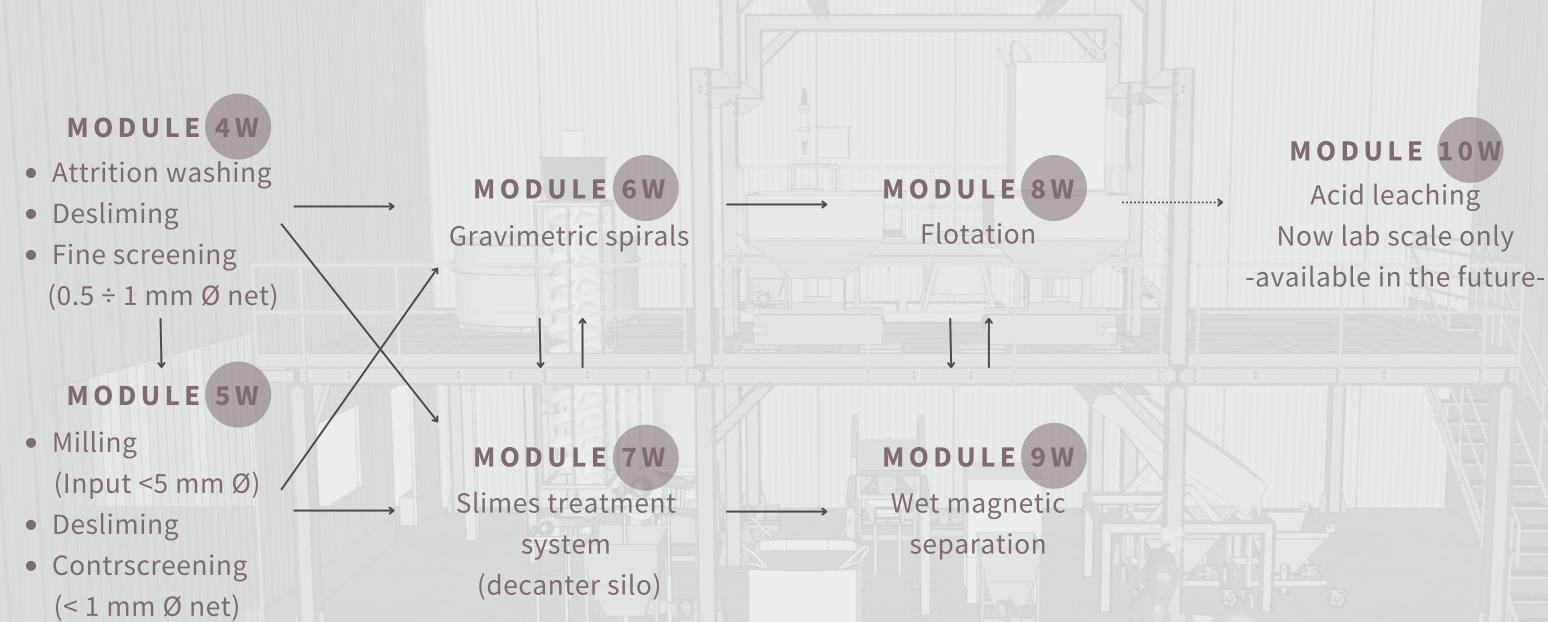
#### MODULE 3C

**COARSE SCREENING**  $(1 \div 5 \text{ mm Ø nets})$ 

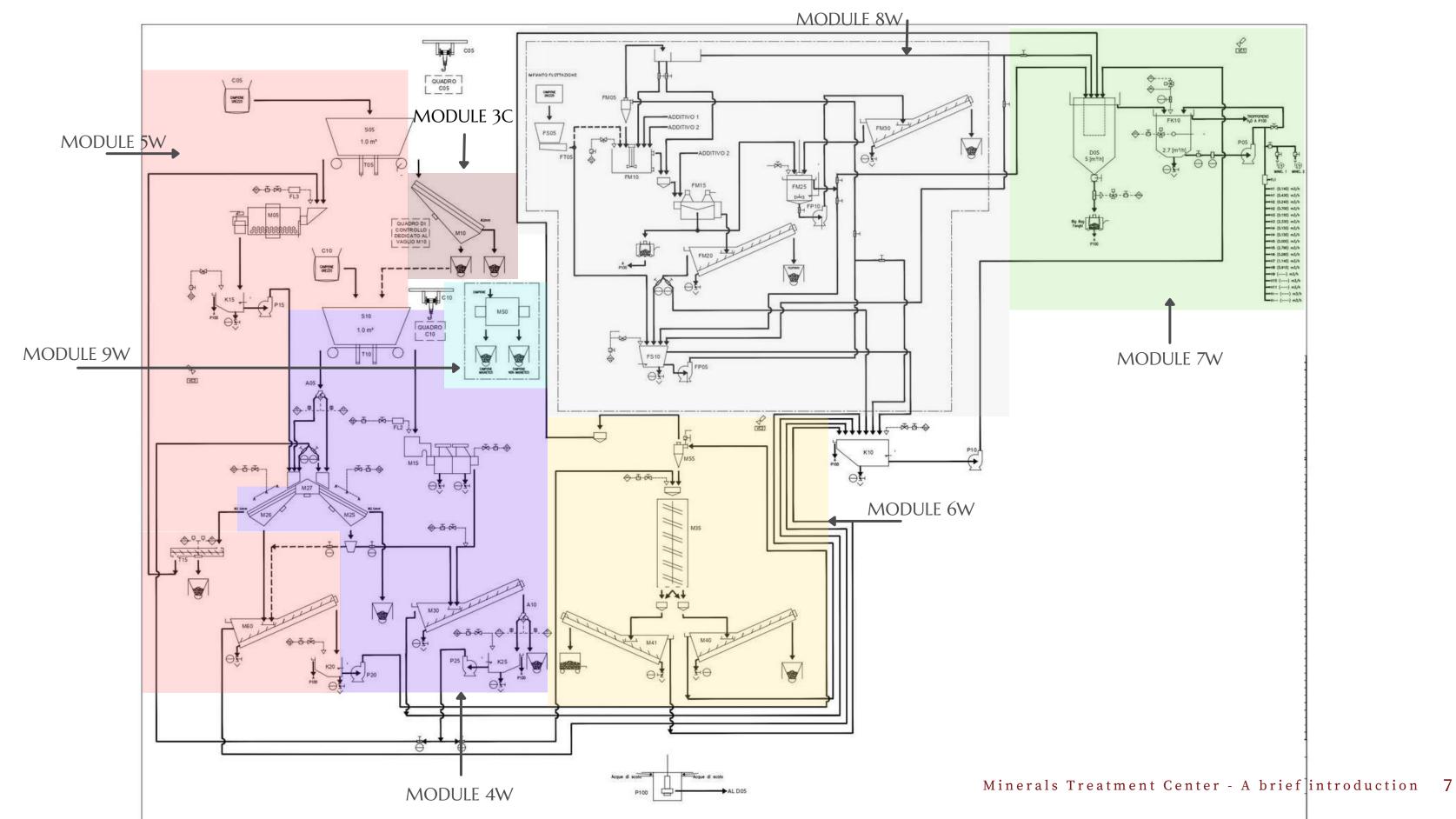
## 2. Wet Treatment Area

WET TREATMENT AREA INCLUDES THE FOLLOWING PROCESS MODULES.

EACH MODULE IS ENCLOSED IN A SINGLE CONTINUOS LINE BUT CAN BE EASILY BYPASSED IF NECESSARY.



### Flow Sheet WET TREATMENT AREA



# 3. Dry Treatment Area



DRY TREATMENT AREA INCLUDES THE FOLLOWING PROCESS MODULES.

EACH MODULE IS ENCLOSED IN A SINGLE CONTINUOS LINE BUT CAN BE EASILY BYPASSED IF NECESSARY.

MODULE 11D

ROLL MAGNETIC SEPARATOR
Discontinuous treatment

MODULE 12D
OPTICAL SORTING

MOGENSEN

**MODULE 13D** 

MODULE 14D

- Milling
- De-ironing

**MODULE 16D** 

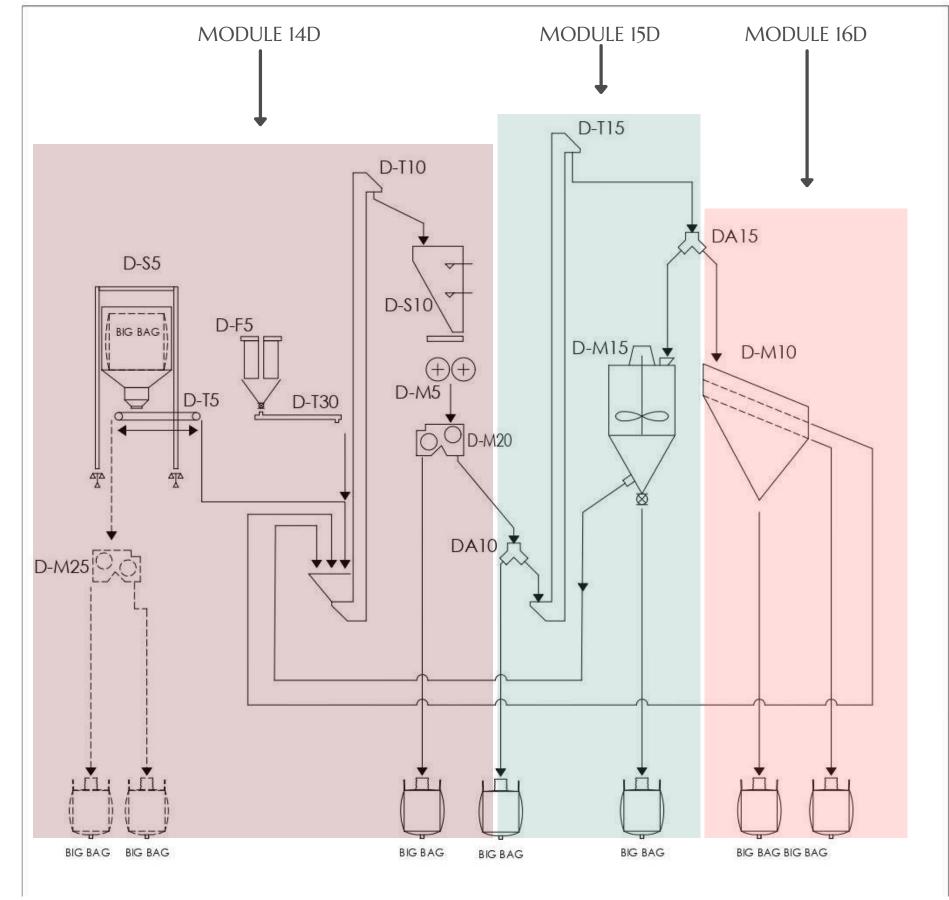
- Screening
- De-dusting

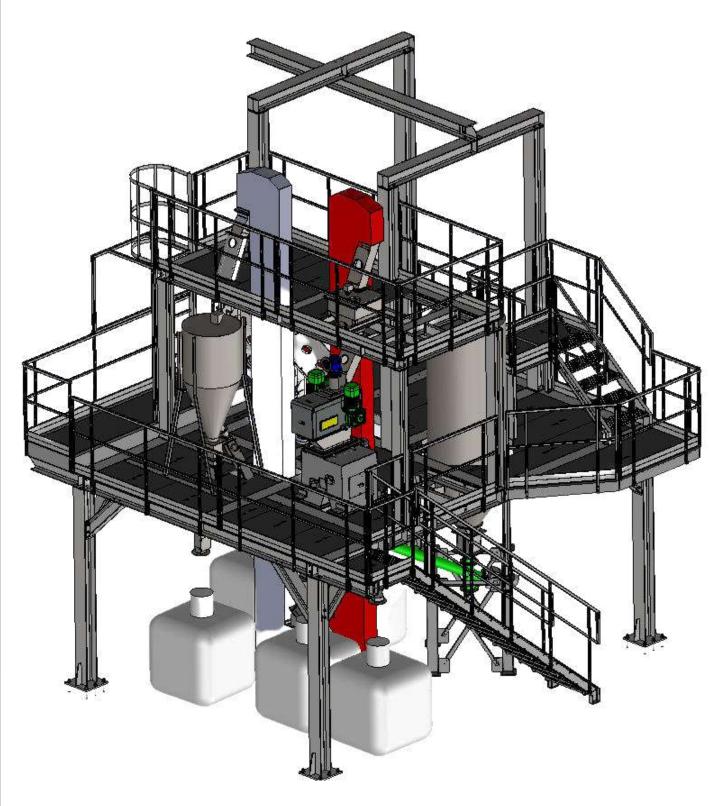
MODULE 15D

Air separation



### Flow Sheet DRY TREATMENT AREA







### Our offer

MTC WAS DESIGNED AS A COMPLETE TREATMENT
SOLUTION FOR THE COSTUMER,
INCLUDING THE FOLLOWING STEPS:

- Laboratory prescale test to find the better treatment setup.
- MTC Test Report including:
  - a) analysis of raw materials, intermediate & final products (chemical, grainsize; etc.);
  - b) determination of yields, energetic costs per tons and mass flow definition for each process.
- Basic engineering for the industrial plant and its approximate investment budget estimate.
  - If the customer is interested in proceeding with the project, MIE suggests to validate the entire Flow Sheet on an industrial scale.

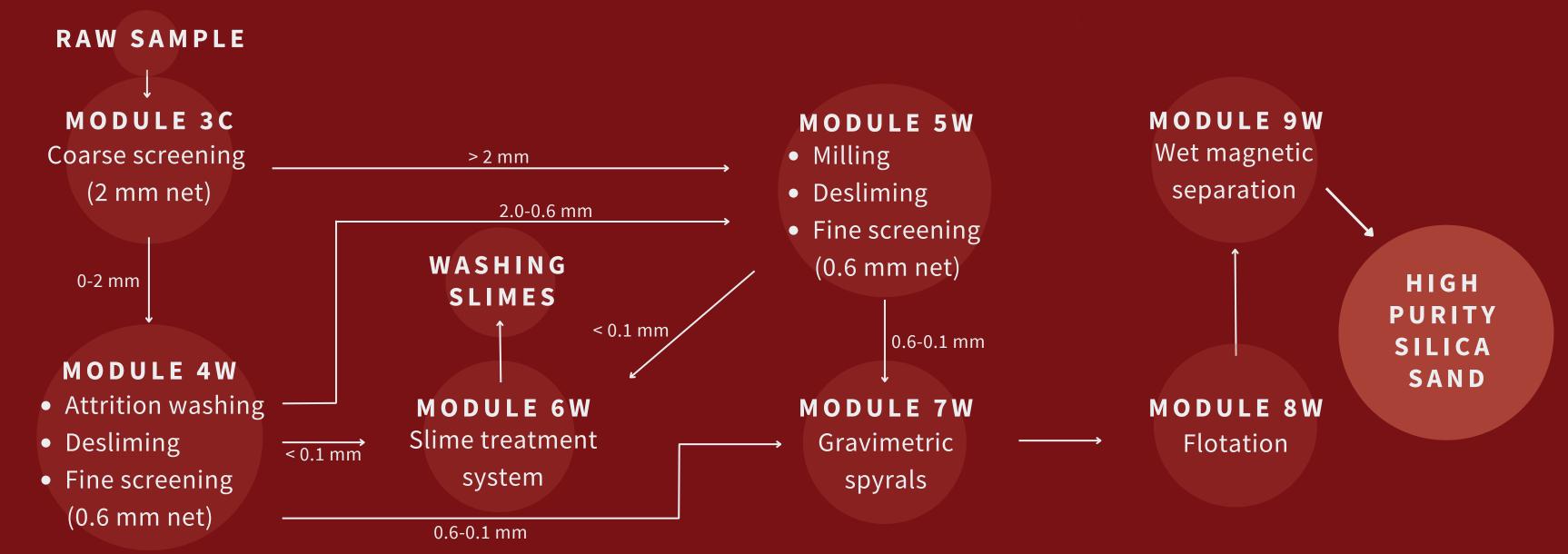
## Example of MTC application: low purity silica sand

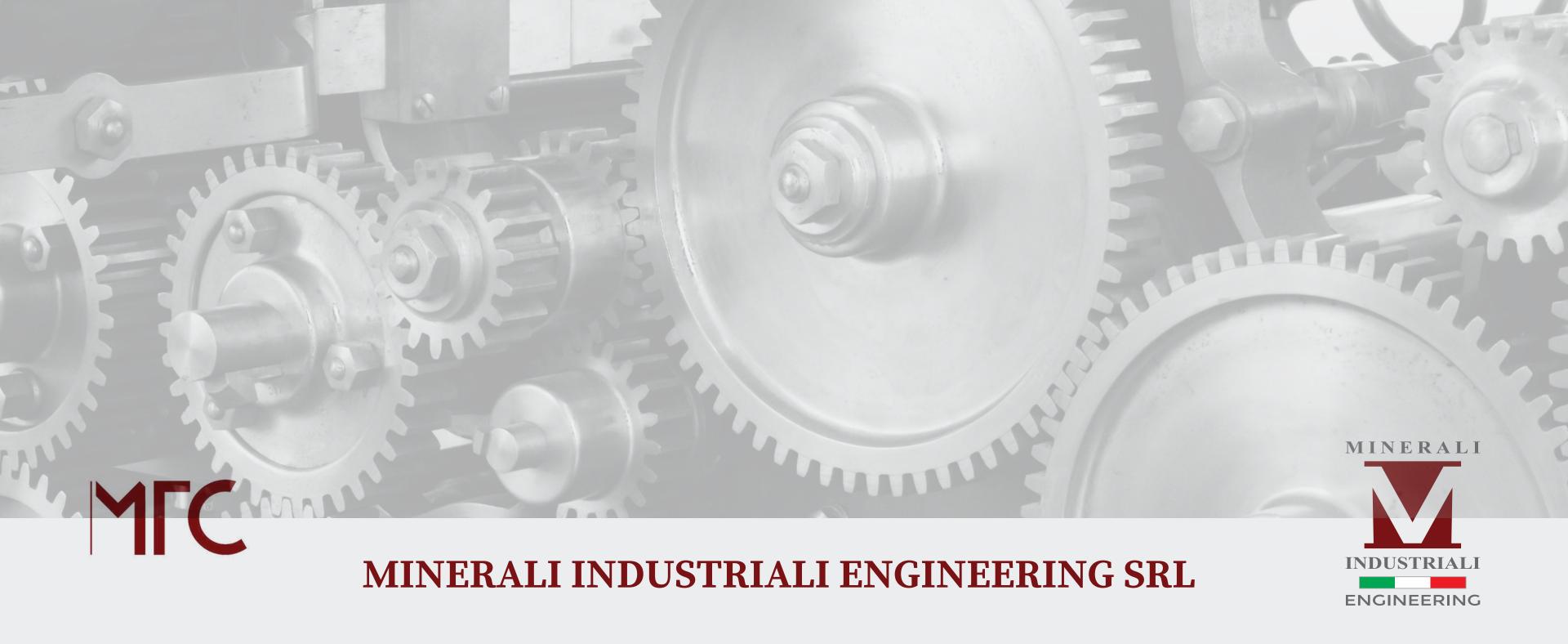


INPUT: SILICA SAND WITH PERCENTAGES OF CLAY, FELDSPAR AND MICA TO BE REMOVED.



GOAL: HIGH PURITY SILICA SAND FOR GLASS APPLICATION.





### **MTC Plant**

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